AMENDMENT UNDER 37 C.F.R. § 1.111 Attorney Docket No.: Q94147

Application No.: 10/573,790

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

1. (currently amended) A chemical strengthening treatment method of a magnetic disk

glass substrate, wherein a chemical strengthening salt is introduced into a treatment vessel and is

melted to obtain a molten chemical strengthening salt and a glass disk is brought into contact

with said molten chemical strengthening salt so as to be chemically strengthened, said method is characterized by using a granular chemical strengthening salt so as to prevent scattering in an

atmosphere, on introducing the chemical strengthening salt into the treatment vessel comprising:

selecting a granular chemical strengthening salt which has a grain size between 1 mm and 10mm;

introducing the granular chemical strengthening salt into the treatment vessel, and

melting the granular chemical strengthening salt into the molten chemical strengthening

<u>salt</u>.

2. (currently amended) A chemical strengthening treatment method of a magnetic disk

glass substrate, according to claim 1, eharacterized by using the chemical strengthening salt

obtained by shaping powder of a chemical strengthening salt material into grains  $\underline{\text{wherein the}}$ 

selecting comprises:

shaping powder of a chemical strengthening salt material into grains to provide the

granular chemical strengthening salt.

3. (currently amended) A chemical strengthening treatment method of a magnetic disk

glass substrate, according to claim 1, characterized in that wherein said glass disk is made of

aluminosilicate glass.

4. (currently amended) A method of manufacturing a chemically strengthened magnetic

disk glass substrate, characterized by comprising a step of comprising:

carrying out a chemical strengthening treatment by the chemical strengthening treatment

method according to claim 1.

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 (currently amended) A method of manufacturing a magnetic disk, eharacterized by comprising;

forming at least a magnetic layer on the glass substrate obtained by the method according to claim 4.

6. (currently amended) A method of manufacturing a chemically strengthened magnetic disk glass substrate, according to claim 4, characterized—by—using—the—granular—chemical strengthening—salt—obtained by shaping—powder of a chemical strengthening—salt—into—grains comprising;

shaping powder of a chemical strengthening salt into grains so as to obtain the granular chemical strengthening salt.

7. (currently amended) A method of manufacturing a chemically strengthened magnetic disk glass substrate, according to claim 6, eharacterized by comprising:

chemically strengthening the magnetic disk of the aluminosilicate glass.

 (currently amended) A method of manufacturing a magnetic disk, eharacterized by comprising;

forming at least a magnetic layer on the glass substrate obtained by the method according to claim 6.

- (currently amended). A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 2, wherein eharacterized in that said glass disk is made of aluminosilicate glass.
- (currently amended). A method of manufacturing a magnetic disk, eharacterized by comprising;

forming at least a magnetic layer on the glass obtained by the method according to claim 7.

11 (new). A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein the granular chemical strengthening salt is formed of grains which have a weight between 5mg and 15g.